



INTEGRATOR

A Patent Pending Modular Hunting Vest System with Quick-Release Rifle Holster

BY **SALTSTONE**

USER'S MANUAL

READ THIS MANUAL CAREFULLY BEFORE USE


The Saltstone INTEGRATOR Rifle Holster System ("The INTEGRATOR") is purpose-built for hunting, providing a secure, quick-access carry solution for rifles, shotguns, and other long guns commonly used in the field. Its design, features, and materials are optimized for comfort, efficiency, and safety in outdoor hunting environments. The INTEGRATOR is not intended for use in law enforcement, military, or personal protection roles, and should never be used in any security or combat-related application.


Before using your INTEGRATOR, carefully read and understand this manual and all safety warnings it contains. Inside, you will find important information on the system's features, proper operation, and the potential risks — including the possibility of serious injury or death — that can result from unsafe handling of a gun while using the INTEGRATOR. Always keep this manual with the holster system, and provide it to any person to whom you sell or lend the product.


Even if you are an experienced hunter or marksman, you must READ THIS ENTIRE MANUAL CAREFULLY before using your INTEGRATOR. The INTEGRATOR differs significantly in design and operation from traditional shoulder holsters or slings, and understanding these differences is essential for safe and effective use. Take time to become familiar with its features and handling so you can operate it with confidence. You are responsible for following all firearm safety rules when holstering or drawing a gun from the INTEGRATOR.


Before taking the INTEGRATOR into the field, practice drawing (using the quick-release mechanism of the T1) and re-holstering your gun unloaded. Rehearsing with an empty firearm will help you become confident and proficient in using the system safely.


This manual includes important safety notices and instructions marked with specific signal words. These are intended to alert you to critical safety information. The signal word **'WARNING'** identifies a potentially hazardous situation that, if ignored, could result in serious injury or death.


 **WARNING:** Failure to follow the safety guidelines and instructions in this manual can result in serious personal injury, death, and/or damage to property.

 **WARNING:** Always ensure that your specific gun fits correctly and is securely held by the INTEGRATOR holster before carrying it. Test the fit with the gun completely unloaded — chamber and magazine empty. Do not carry a loaded gun in the INTEGRATOR until you have personally confirmed a proper and secure fit.


 **WARNING:** Before using your gun with the INTEGRATOR, read and follow the owner's manual provided by the firearm's manufacturer. Ignoring the firearm manufacturer's operating instructions and safety warnings could cause an unintentional discharge, potentially resulting in serious injury or death.


 **WARNING:** Always keep your finger off the trigger and outside the trigger guard when holstering or drawing your gun from the INTEGRATOR holster.


 **WARNING:** Always engage all safety mechanisms on your gun before placing it in the INTEGRATOR holster.


 **WARNING:** Never cock your gun or operate any of its controls while it is in the INTEGRATOR holster.


 **WARNING:** Only carry guns that are in proper working condition and meet the manufacturer's specifications in your INTEGRATOR Rifle Holster System.

 **WARNING:** Always know the condition of your gun (whether it is loaded or unloaded and whether there is a cartridge in the chamber) before holstering it.


 **WARNING:** Always make sure the gun is unloaded before engaging in vigorous activity with your rifle or shotgun holstered, such as running, climbing, or jumping.


 **WARNING:** Do not modify, alter, disassemble, or remove any part of the INTEGRATOR Rifle Holster System except as directed in this manual.

 **WARNING:** Ensure that the scope and any mounted accessories of the gun are secured and clear of snag points when holstering.

 **WARNING:** Do not store the INTEGRATOR Rifle Holster System in places where it may be exposed to excessive heat.

 **WARNING:** The INTEGRATOR vest does not provide ballistic protection.

 **WARNING:** Keep the INTEGRATOR and its add-ons out of reach of children.

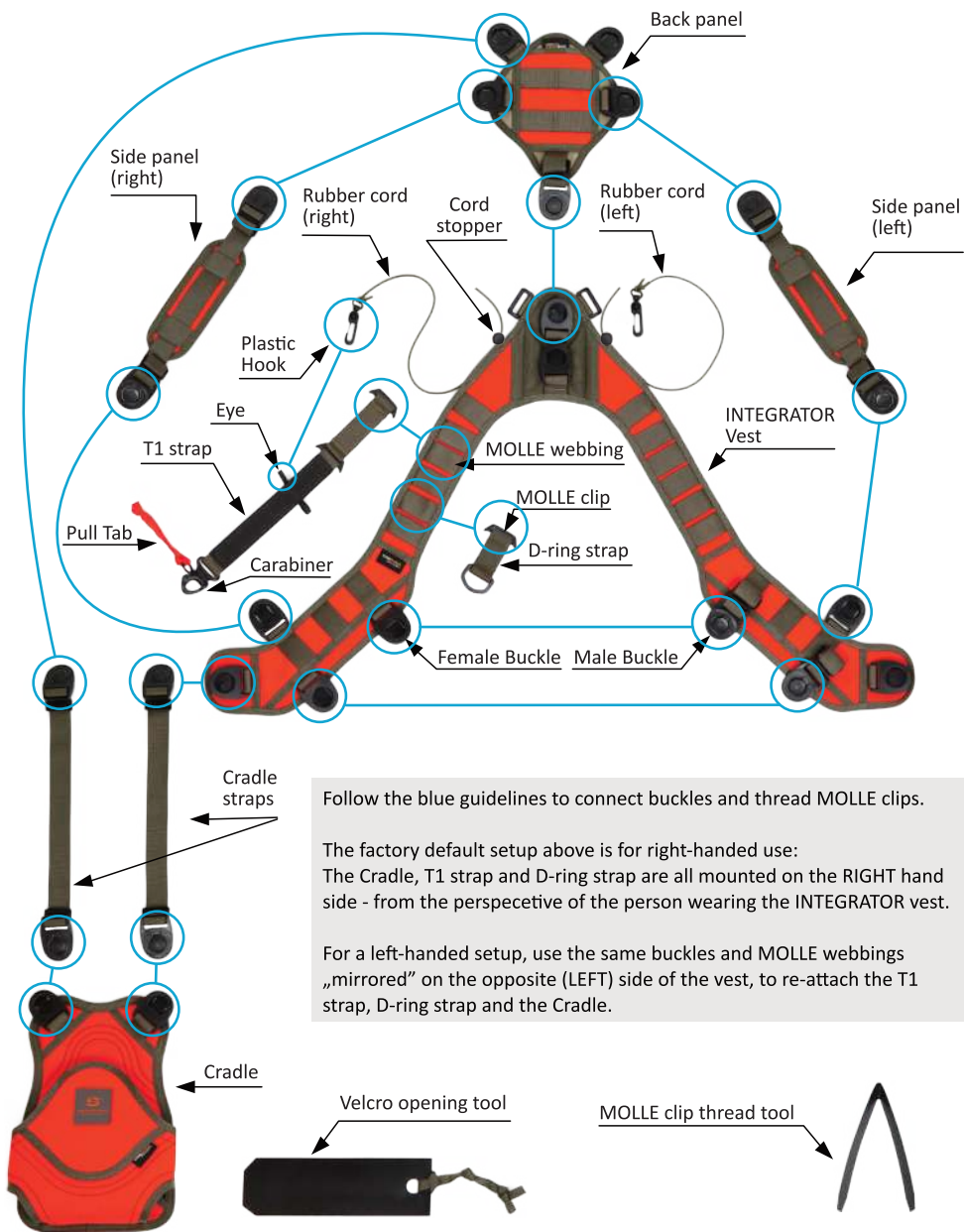
 **WARNING:** Never point the gun at anyone while the gun is holstered in the INTEGRATOR.

If you require another copy of this manual, do not fully understand some of the warnings or instructions, or have questions about operating your INTEGRATOR Rifle Holster System, please contact our Customer Service team at:

SALTSTONE Hunting & Outdoors - North America
www.saltstone.shop | customerservice@saltstone.shop | Phone: (561) 232-6195

What's in the box?

Even though your INTEGRATOR comes pre-assembled (see page 5), please make sure that all components can be found in the box. Should there be anything missing from your setup, please reach out to customer service, see contacts on page 3.



Follow the blue guidelines to connect buckles and thread MOLLE clips.

The factory default setup above is for right-handed use:
The Cradle, T1 strap and D-ring strap are all mounted on the RIGHT hand side - from the perspective of the person wearing the INTEGRATOR vest.

For a left-handed setup, use the same buckles and MOLLE webbings „mirrored” on the opposite (LEFT) side of the vest, to re-attach the T1 strap, D-ring strap and the Cradle.

Set up in 4 quick steps

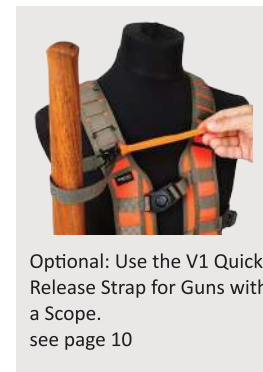
The assembled INTEGRATOR should look like on the picture below, with the Cradle hanging on the right side, for right-hand use.

1. Set up the T1 Quick Release Strap see page 6

2. Adjust the Side Panels and Chest Straps see page 7

3. Adjust the Cradle see page 8

4. Holster the gun see page 9



Optional: Use the V1 Quick Release Strap for Guns with a Scope. see page 10

Explore add-ons and accessories on page 11:



5L Backpack



Ammo Pouch



GPS Holster



Radio Holster



Game Pouch

Setting up the „T1” Quick Release Strap

The purpose of the „T1” Quick Release Strap (or simply „T1”) is to hold the gun barrel in place in a stable upright or slightly forward tilted position (15-20°), ready to be released in an instant by pulling the Pull Tab attached to the Carabiner. At the same time the rubber cord will snap the T1 backwards above your shoulder, keeping it clear while you shoulder, level, and aim the gun.



Step 1: Make sure that the MOLLE clip at the tip of the T1 strap is thread through the 4th MOLLE webbing from below going upwards. Use the lower MOLLE clip for guns with a smaller barrel diameter.



Step 2: By pulling the T1 strap downwards a few times, verify that the MOLLE clip sits firmly on the webbing, and that both ends (horns) of it are anchored well, preventing the T1 from slipping out of the webbing.

Step 3: The MOLLE clip of the D-ring should be thread through the 2nd MOLLE webbing, also going upwards from below. Double check that it is anchored well the same way you did check the T1 in the previous step.



Feel free to use webbings other than the 4th and 2nd if it fits you better.

The Carabiner should be attached to the D-ring so that the Pull Tab is pointing downwards while the gate of the Carabiner is pointing upwards



Use the MOLLE clip threading tool for easier threading through the webbing



Step 4: Make sure the plastic Hook attaches to the right eye on the T1 - which is the one closer to the back.



Step 5: Push and hold the button on the cord stopper, move it all the way up, and pull the rubber cord backwards until the T1 is hanging backwards on your shoulder. Then release the button so that it stops and holds the cord in place tightly. This will ensure that the T1 „snaps back” the moment the Carabiner is released.



Adjusting the Side Panels and Chest Straps

The purpose of the Side Panels is to stabilize the vest, ensure even weight distribution on your body and prevent unnecessary lateral movement or swinging of the gun and other attached accessories while moving.

For the best fit, it is critical to always perform the Side Panels’ adjustment while wearing all the layers of garments you intend to wear during hunting.

The Side Panels come with extended straps on both ends, that allow a wide-range adjustment for various layers of garment.



Step 1: Tighten both the FRONT and the BACK straps on both the LEFT and the RIGHT Side Panels:

Tighten until it wraps firmly around your upper body, but not too tight, to allow flexibility during motion.



Step 2: Wrap up the loose ends of the straps and use the velcro flaps to fasten them



Step 3: Tighten the chest straps so that the two sides of the vest remain about 2–2.5 inches apart at the front. This spacing provides enough clearance in the shoulder pocket area to properly seat the buttstock against your body when shouldering the gun.



Adjusting the Cradle

The purpose of the Cradle is to hold the gun's buttstock firmly, while allowing a quick retrieval and re-holstering. The barrel can be adjusted to fit various sizes of stocks.

⚠ WARNING: The following adjustment should be done while the Cradle is placed on a flat surface, and is not attached to the INTEGRATOR vest on a person.



Step 1: Use the plastic Velcro Tool to open the velcro inside the Cradle. This will allow sideways adjustment of the Cradle to match your gun's buttstock.



Step 2: Adjust the width of the Cradle to match the buttstock and allow for a bit of wiggle room. This will ensure smooth and quick retrieval during quick-release of the T1. If the Cradle is set too tight, it may prevent a quick retrieval of the gun when needed.



Step 3: Use your thumbs to press the inside of the Cradle against the back of it, to close the velcro again. Double check it is closed by pushing the the inside of the Cradle sideways with your thumbs. If it doesn't open to the side, it means it's locked securely.

⚠ WARNING: (Step 4) Remember to remove the Plastic Velcro Tool once you're done adjusting the width of the Cradle! Otherwise the Cradle might open completely and the gun might fall out, causing serious injury or death!

Holstering the Gun

For proper adjustment, position the gun so that the buttstock rests roughly at groin level. This placement reduces the need to lift the firearm vertically and allows you to shoulder it with a smooth rotating motion, making aiming faster and more comfortable.

The exact height should be set according to user preference, taking into account the length of the gun and ensuring that the firearm does not obstruct the user's field of view. You can also use the straps to adjust the gun's vertical incline (forward or backward tilt of the barrel) as preferred, but the forward tilt should not exceed approximately 15 degrees.



Step 1: Loop the T1 strap around the Barrel and attach the Carabiner securely to the D-ring.

Step 2: Verify that all parts of the T1 strap are attached securely, see Page 6 for detailed instructions.

Step 3: Tighten the rear straps to raise the Cradle and tilt the Barrel forward.

Loosen the rear straps to lower the Cradle and tilt the Barrel backwards (upwards).

Step 4: Tighten the front straps to raise the Cradle and tilt the Barrel backwards (upwards).

Loosen the front straps to lower the Cradle and tilt the Barrel forward.



Step 5: When attaching the Carabiner to the D-ring, make sure that the gate is pointing upwards and the Pull Tab is hanging downwards. If not, verify that the strap is looped correctly and flip/adjust if needed.

Slightly pulling on the Pull Tab helps to close the Carabiner more easily.

Releasing the Gun

In a right-handed setup:

Step 1: Grab and hold the stock with your right hand

Step 2: Sharply pull downwards and then release the Pull Tab with your left hand.

Once you pull, the Carabiner will open, and once you release, the rubber cord will snap the T1 strap back across your shoulder, essentially removing it from your way to allow a clear shouldering of the gun.

V1 Quick Release Strap (T1 alternative)

The V1 Quick Release Strap is an alternative to the T1 strap, designed for guns equipped with a barrel-mounted scope. The key difference is in the attachment: the carabiner is fixed to the short strap that anchors directly to the MOLLE webbing, while the belt that loops around the barrel and scope contains no metal parts and uses only a plastic D-ring. This design prevents the carabiner from contacting or damaging the scope when releasing the gun.

Step 1: Remove the T1 completely from the INTEGRATOR vest.

Step 2: Thread the long strap of the V1 through all the MOLLE webbings starting from the 2nd below all the way to the 4th or 5th, depending on how long you'd like to keep the loose end of the strap. Longer strap is better for larger scopes.



Step 3: Thread the short strap with the Carabine through the 2nd MOLLE webbing and anchor the MOLLE clip well. Make sure the Gate of the Carabine is facing „outside” to the right from your perspective and the Pull Tab is facing „inside”, towards the center of your chest.



Step 4: Pull the Rubber Cord all the way back and fasten it with the Cord Stopper Button, as it is not needed while using the V1.



Step 5: Insert the buttstock into the Cradle. Depending on your setup and preference, you may position the gun with the scope mounted above the barrel, or invert it so that the scope hangs below the barrel.



Step 6: Loop the V1 strap around the barrel, either including the scope or in between the scope and the barrel.



Step 7: Releasing the Gun - In a right-handed setup:
1) grab and hold the stock with your right hand
2) pull the Pull Tab with your left hand horizontally until the Carabiner opens, the long strap drops and the gun is released completely.

Add-ons and Accessories

5L Backpack

- Can be attached to 5 different positions on the chest, back and side
- Can hold a hand gun with an optional removable Pistol Holster insert
- Opens in an instant with an emergency pull tab (eg. to access a handgun)



Ammo Pouch

- 1.6 L volume (97 cu in)
- top opening „auto closes” when flipped, prevents losing shells
- available in 4 colors: orange, coyote, green, brown



GPS Holster

- Fits Garmin® Astro®, Alpha®, Dakota®, eTrex®, GPSMAP®, inReach®, Oregon® and Rino® series GPS handheld devices
- Flips open in 90° for hands-free viewing



Radio Holster

- Fits most small handheld radios and walkie talkies
- Attaches to various MOLLE webbings near the ear for easy hands-free communication



Tripod Holster

- Allows hands-free carrying of a tripod (bipod, or similar lengthy accessory)
- Opens instantly with a single push of a button, lets you deploy tripod one-handed



Game Pouch

- Designed to carry small game: turkey, pheasant, rabbit
- 12L volume
- Attaches to the back of the INTEGRATOR for an ergonomic load distribution

All accessories are available in all 4 colours:



Warranty Notice

Warranty Coverage

Saltstone warrants that the INTEGRATOR Rifle Holster System and its components are free from defects in materials and workmanship under normal use for a period of two (2) years from the date of original retail purchase. During the warranty period, Saltstone will, at its discretion, repair or replace any defective product or part at no cost to the original purchaser, provided the product has been used in accordance with this manual and not subject to misuse, neglect, accident, alteration, or improper maintenance.

What is Covered

What Is Not Covered

- Normal wear and tear from hunting or field use.
- Cosmetic damage, abrasions, or fading that do not affect performance.
- Damage caused by accidents, misuse, abuse, improper adjustment, or failure to follow instructions.
- Modifications or alterations not authorized by Saltstone.
- Damage to firearms, optics, or other personal equipment carried in or with the holster system.
- Any incidental or consequential damages.

Limitations

This warranty is valid only for the original purchaser and is non-transferable. Proof of purchase is required for all claims. Saltstone's liability is limited to the repair or replacement of the product only. No other warranties, expressed or implied, including warranties of merchantability or fitness for a particular purpose, apply.

Some jurisdictions do not allow limitations on implied warranties or the exclusion of incidental damages, so these limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary by state or province.

Warranty Claim Procedure

To make a warranty claim:

1. Stop using the product immediately if a defect is suspected.
2. Contact Saltstone Customer Service for a Return Authorization (RA).
3. Provide proof of purchase (receipt or order confirmation).
4. Ship the product, postage prepaid, to the address provided by Customer Service.

Saltstone is not responsible for items lost in transit. Products repaired or replaced under warranty are covered only for the remainder of the original warranty period.

Customer Service

SALTSTONE Hunting & Outdoors - North America
www.Saltstone.shop
customerservice@saltstone.shop
Phone: (561) 232-6195

Disclaimer

Saltstone strongly urges all users to exercise the highest level of caution and responsibility when handling firearms. The **INTEGRATOR Rifle Holster System** is intended solely as a carrying aid for hunting rifles, shotguns, and other long guns in outdoor hunting environments. It is not designed for, nor should it be used in, any law enforcement, military, or personal protection applications.

Firearm safety is the sole responsibility of the user. Always handle every gun as if it were loaded. Ensure your firearm is unloaded before inserting it into or removing it from the holster system. Always engage all safeties provided by the firearm manufacturer and comply with all applicable laws and regulations governing firearm transport and use in your jurisdiction.

Saltstone assumes **no responsibility or liability** for:

- Accidental discharge of any firearm carried in or with the INTEGRATOR system.
- Personal injury, death, or property damage resulting from unsafe or negligent handling of firearms.
- Misuse, modification, or use of the INTEGRATOR outside the instructions provided in this manual.
- Damage to firearms, optics, or other equipment carried with or attached to the INTEGRATOR system.

By using the INTEGRATOR Rifle Holster System, you acknowledge and accept that:

- Firearms are inherently dangerous and can cause serious injury or death if handled improperly.
- You are solely responsible for the safe operation, maintenance, and handling of your firearm at all times.
- Saltstone's liability is limited exclusively to the repair or replacement of defective products as outlined in the warranty section of this manual.

If you do not agree to these terms, do not use the INTEGRATOR Rifle Holster System.



Scan for video guides & support

Warranty

Covered by a 2-year limited warranty. Full details inside manual.

Quick Disclaimer

Firearms are inherently dangerous. Always handle every gun as if it were loaded, and follow all safety rules and laws. Saltstone is not responsible for injury, death, or property damage resulting from misuse of the INTEGRATOR Rifle Holster System. Full disclaimer inside manual.

SALTSTONE
Hunting & Outdoors

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Imported by Optiwella Americas LLC
125 S.State Road 7 STE 104-26
33414 Wellington, FL, USA
www.Saltstone.shop
Phone: (561) 232-6195
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